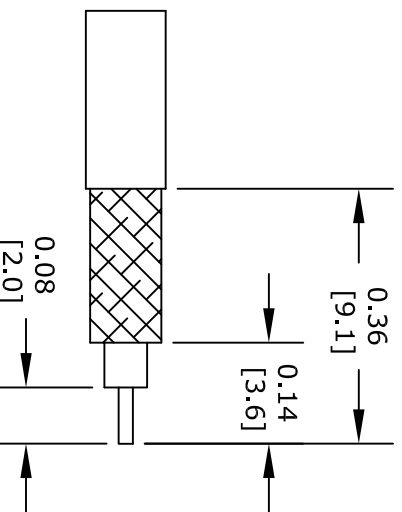


### ASSEMBLY PROCEDURES

1. TRIM CABLE AS SHOWN
2. SLIDE CRIMP FERRULE & BACK NUT ONTO CABLE
3. CRIMP FERRULE USING 0.151" HEX DIE
4. CRIMP OR SOLDER BULLET CONTACT TO THE CENTER CONDUCTOR, INSERT CABLE WITH BULLET CONTACT INTO BODY
5. APPLY THREAD LOCKING ADHESIVE ON THE THREADS OF THE BACK NUT
6. TORQUE BACK NUT TO 15 INCH-LBS



### CRIMP SIZE REQUIRED

CONTACT: CRIMP OR SOLDER  
FERRULE: .151" HEX CRIMP TOOL

### STRIPPING DIMENSIONS

**FAIRVIEW MICROWAVE INC.**  
ALLEN, TX 75013 WWW.FAIRVIEWMICROWAVE.COM

NOTES:  
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.  
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.  
3. DIMENSIONS ARE IN INCHES [mm].

TITLE

DWG NO

SC4256

CAGE CODE

3FKR5

CAD FILE 082214

SHEET

SCALE N/A

SIZE A

2233