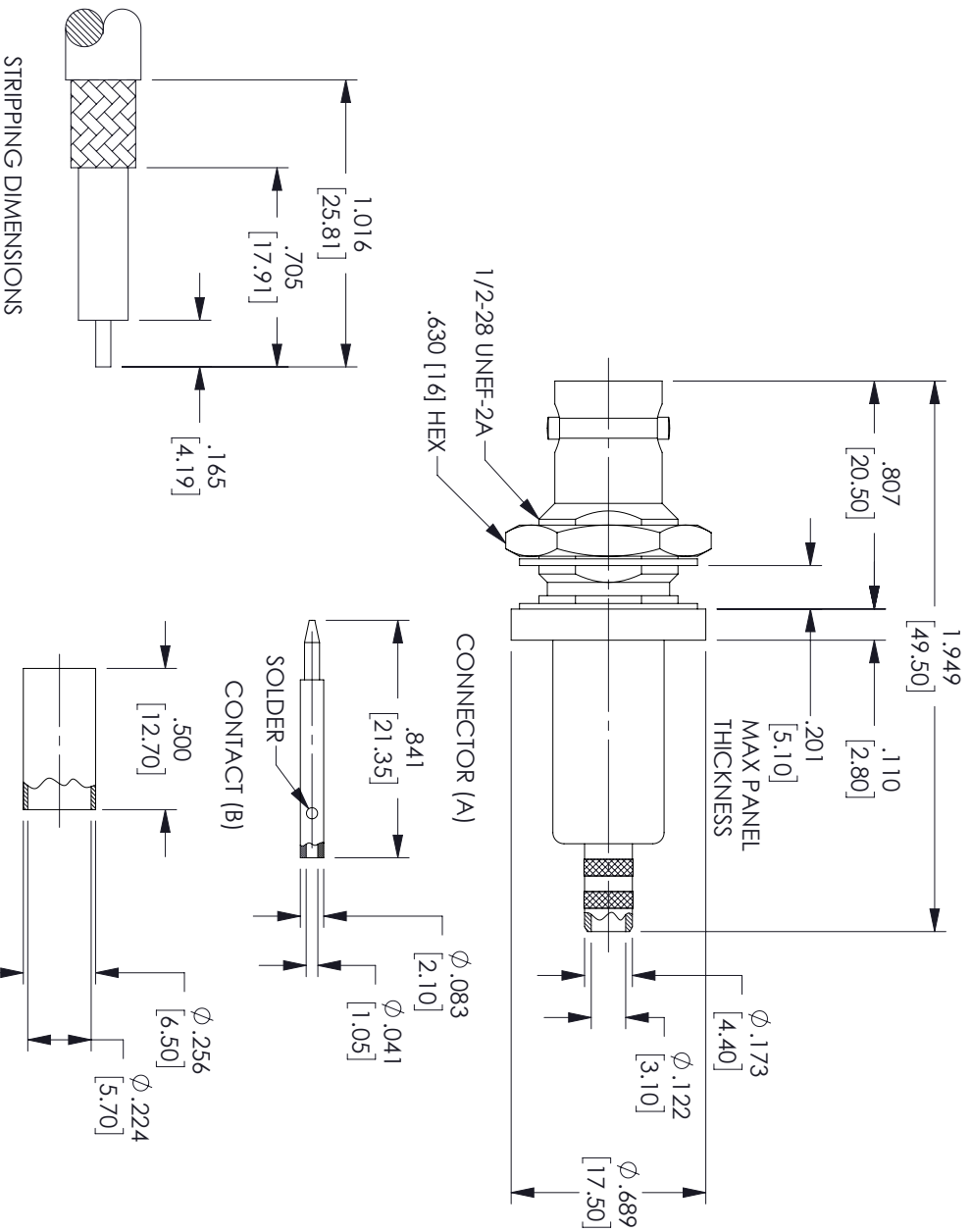


REVISIONS		
REV.	DESCRIPTION	DATE
A	INITIAL RELEASE	09/13/2022
		AGANWANI

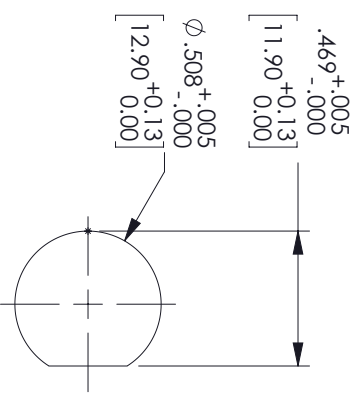


STRIPPING DIMENSIONS

CRIMP SIZE REQUIRED
CONTACT: SOLDER
FERRULE: .217 [5.5] HEX CRIMP TOOL

ASSEMBLY INSTRUCTIONS:

1. STRIP THE CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR.
2. SLIDE THE FERRULE (C) OVER THE CABLE JACKET.
3. PLACE THE CONTACT (B) ONTO THE CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR.
4. LOOSEN THE CABLE BRAID. THEN SLIDE THE CONNECTOR (A) INTO PLACE. THE CABLE BRAID MUST OVERLAP THE KNURLED SECTION AT THE REAR END OF THE CONNECTOR (A).
5. SLIDE THE FERRULE (C) OVER THE CABLE BRAID AND CRIMP IN PLACE.



RECOMMENDED MOUNTING HOLE

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UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES
 DIMENSIONS IN [] ARE MILLIMETERS

TOLERANCES:

	FRACTIONS	DECIMALS
X = ±.2	[.008]	±.005
XX = ±.02	[.51]	±.012
XXX = ±.005	[.13]	±.008

CABLE LENGTH (L) TOLERANCES:

L	TOLERANCE
L ≤ 12 [305]	±.125 [1/0]
12 [305] < L ≤ 60 [1524]	±.25 [1/0]
60 [1524] < L ≤ 120 [3048]	±.5 [1/0]
120 [3048] < L ≤ 300 [7620]	±1.0 [1/0]
300 [7620] < L	±5% [1/0]



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SHEET 1 OF 1

ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY.

SCALE N/A

SIZE	CAGE CODE	DRAWN BY	ITEM NO.	REV
A	3FKRS	AKRESOWSK	FMCN45858	A