

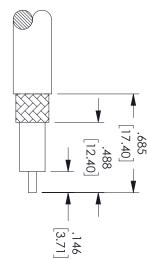
REV.

DESCRIPTION

DATE

APPROVED

REVISIONS



CONNECTOR (A)

[12.50] Ø.492

.240 [6.10]

STRIPPING DIMENSIONS

CRIMP SIZE REQUIRED
CONTACT: SOLDER

FERRULE: .130 [3.3] HEX CRIMP TOOL

CAP (B)

- ASSEMBLY INSTRUCTIONS:

 STRIP THE CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR.

 SLIDE THE FERRULE (C) OVER THE CABLE JACKFT

 LOOSEN THE CABLE PROCES SECTION OF THE CONNECTOR (A). SOLDER THE CENTER INTO THE CONNECTOR (A) UNTIL IT APPEARS IN THE CONTACT GROOVE (Y). THE CABLE BRAID MUST OVERLAP THE KNURLED
- 4. SLIDE THE FERRULE (C) OVER THE CABLE BRAID AND CRIMP IN CONDUCTOR IN THE CONTACT GROOVE.
- 5 SCREW THE CAP (B) INTO THE CONNECTOR (A).

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AKRESOWSK				CABLE LENGIH (L) I OLERANCES			
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