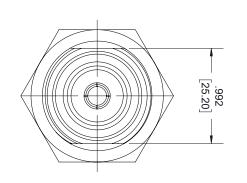
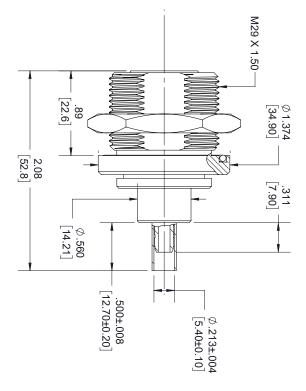
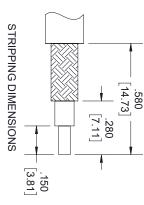
=	A.GANWAN	02/11/2022	INITIAL RELEASE	⊳
0	APPROVED	DATE	. DESCRIPTION	REV
			70000	







 $\begin{array}{c}
1.201 + .005 \\
- .000 \\
30.50 + 0.13 \\
0.00
\end{array}$ 

## ASSEMBLY PROCEDURES

- <del>. `</del> STRIP CABLE AS SHOWN. SLIDE PTE OVER CONDUCTOR. CENTER
- Ŋ SOLDER CONTACT TO CENTER CONDUCTOR. SLIDE FERRULE OVER CABLE

MOUNTING HOLE

1.028<sup>+.005</sup> 1.028<sup>+.005</sup> 26.10<sup>+0.13</sup> 26.10<sup>0.00</sup>

- ယ CONTACT SEATS IN PLACE. INSERT CABLE AND PARTS INTO BODY, PUSH CABLE UNTIL
- 4 SLIDE FERRULE OVER BRAID AND UP AGAINST BODY. CRIMP FERRULE.

CRIMP SIZE REQUIRED CONTACT: SOLDER.

FERRULE: .213" [5.41] HEX CRIMP TOOL





TIT IE

an INFINIT® brand



 $X = \pm .2$  [5.08]  $XX = \pm .02$  [.51]  $XXX = \pm .005$  [.13]



ITEM NO. REV

CAGE CODE 3FKR5 K.GLEBOVA FMCN1832

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